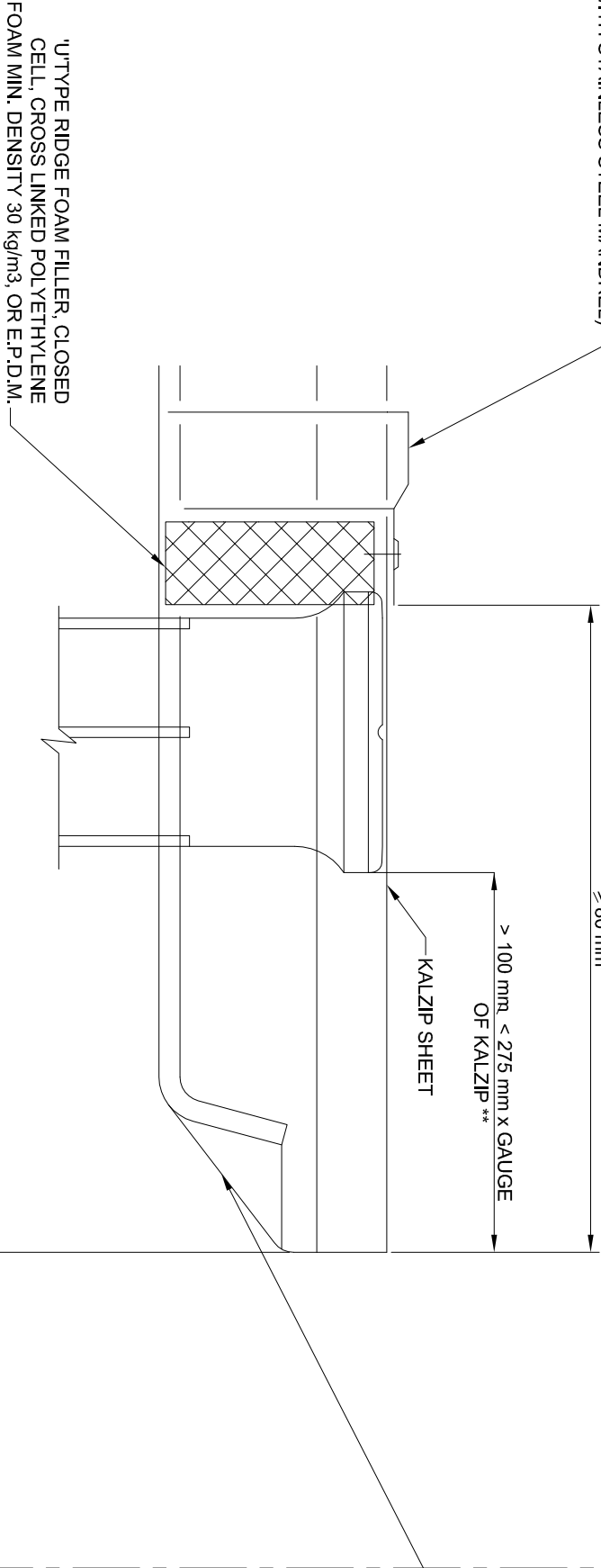


ALUMINIUM 'U' TYPE RIDGE CLOSURE, *
RIVETTED TO KALZIP SEAMS WITH
Ø4.8 mm x APPROX. 12 mm LONG
ALUMINIUM BLIND SEALED TYPE RIVETS
(WITH STAINLESS STEEL MANDREL)



ENDS OF KALZIP SHEETS
ARE TO BE
'FOLDED' USING 'SPECIAL
RIDGE FOLDING
TOOL' AFTER SHEETS HAVE
BEEN ZIPPED
UP BUT BEFORE RIDGE
CLOSURES ARE FIXED.
THIS OPERATION IS TO BE
PERFORMED WHILST
WORKING OFF A
PLATFORM LAID ACROSS
THE KALZIP
SEAMS. NO PRESSURE IS
TO BE APPLIED
TO THE KALZIP TRAY

* RIDGE CLOSURE MUST NOT BE FIXED OVER ST. CLIP POSITION, OTHERWISE
FIXING RIVET WILL NOT FULLY OPEN

** MAXIMUM DIMENSIONS MAY BE INCREASED TO 550 x GAUGE OF KALZIP ON
STEEP PITCHED ROOFS WITH NO POSSIBILITY OF FOOT TRAFFIC, OR WHERE
ADDITIONAL CONTINUOUS SUPPORT IS GIVEN TO THE UNDERSIDE OF THE
KALZIP TOWARDS THE END OF THE SHEET

N.B. IF THERMAL MOVEMENT OF KALZIP IS TO BE ACCOMMODATED AT THE EAVES
POSITION THEN A 'FIXED POINT' MUST BE PROVIDED AT THE RIDGE AS PER OUR
STANDARD DETAILS, UNLESS A 'FIXED POINT' IS INTRODUCED ELSEWHERE

DIMENSION FROM END OF KALZIP SHEET TO :-
END OF KALZIP SHEET (DUAL PITCHED RIDGE),
OR ELEMENT OF STRUCTURE
(MONO PITCHED ABUTMENT RIDGE)
TO ALLOW FOR 'SPECIAL RIDGE FOLDING TOOL'

1. All Dims in mm Unless Otherwise Stated
2. Do Not Scale From This Drawing
3. Isolate All Dissimilar Materials With Barrier Tape
4. If in Doubt, ASK



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Project:				Kalzip Standard Details	
Client:				Kalzip Ltd	
Title:				Kalzip Ridge Fixing Detail	
Scale:		Date:	Drawn:	Checked:	
		13.07.05	KRT		
Dwg No.		KZ-0-STD-K-2-001		Rev:	D