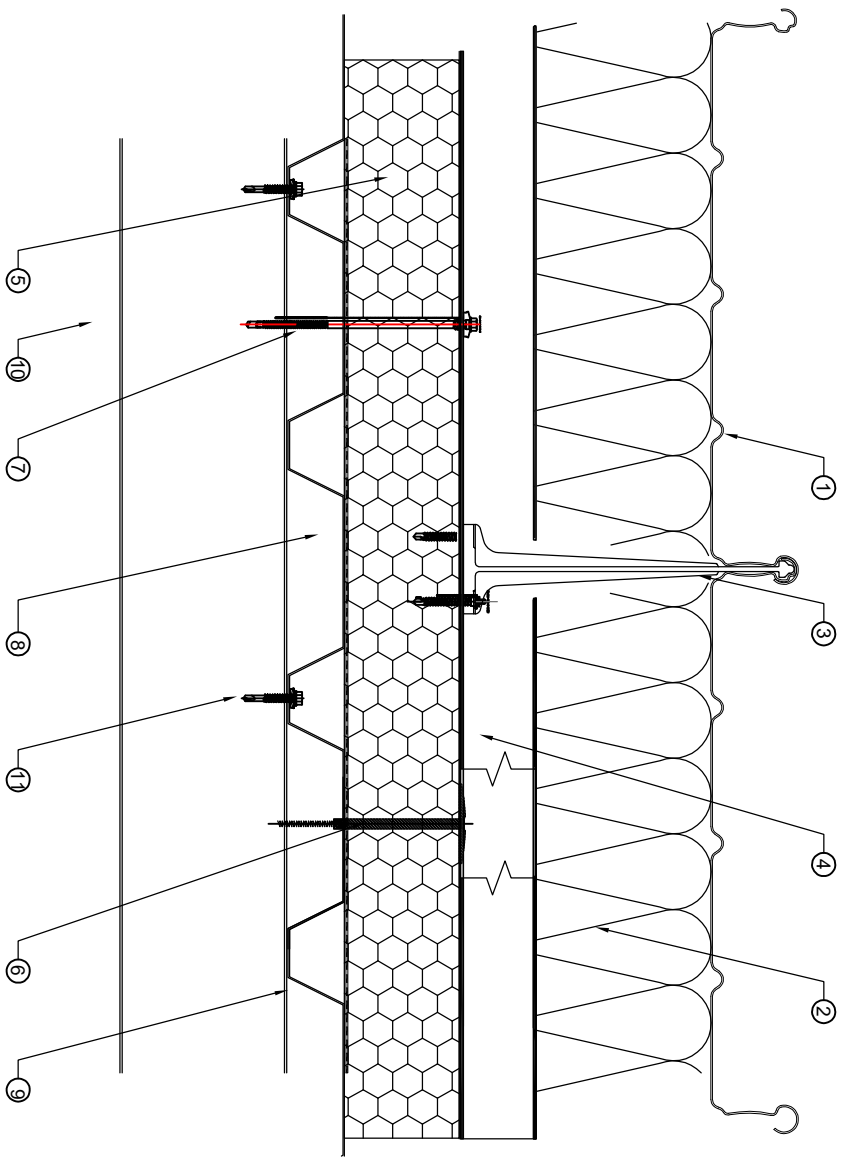


Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.8mm galvanised steel sub purlin, Grade S280GD+2275
- ⑤ 100mm Kalzip Insulation 23
- ⑥ S.F.S Intec. R45x65/BS-4.8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner.
- ⑦ S.F.S Intec. SX/C5-S19-5.5x163 fixed through crowns of liner, and into purlin.
- ⑧ Kalzip clear vapour control layer.
- ⑨ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑩ Cold rolled galvanised steel purlin (by others)
- ⑪ SD5-T15-5.5x25.



Revision	Drawn	CHK'D	Date	Description
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Project: Kalzip Standard Details			
Client: Kalzip Ltd			
Title: Vertical Section			
Scale: 1:4 @ A3	Date: 21.07.08	Drawn: J.S.	Checked:
Dwg No. KAL-0-DS-LOWU-23-001	Rev. B		