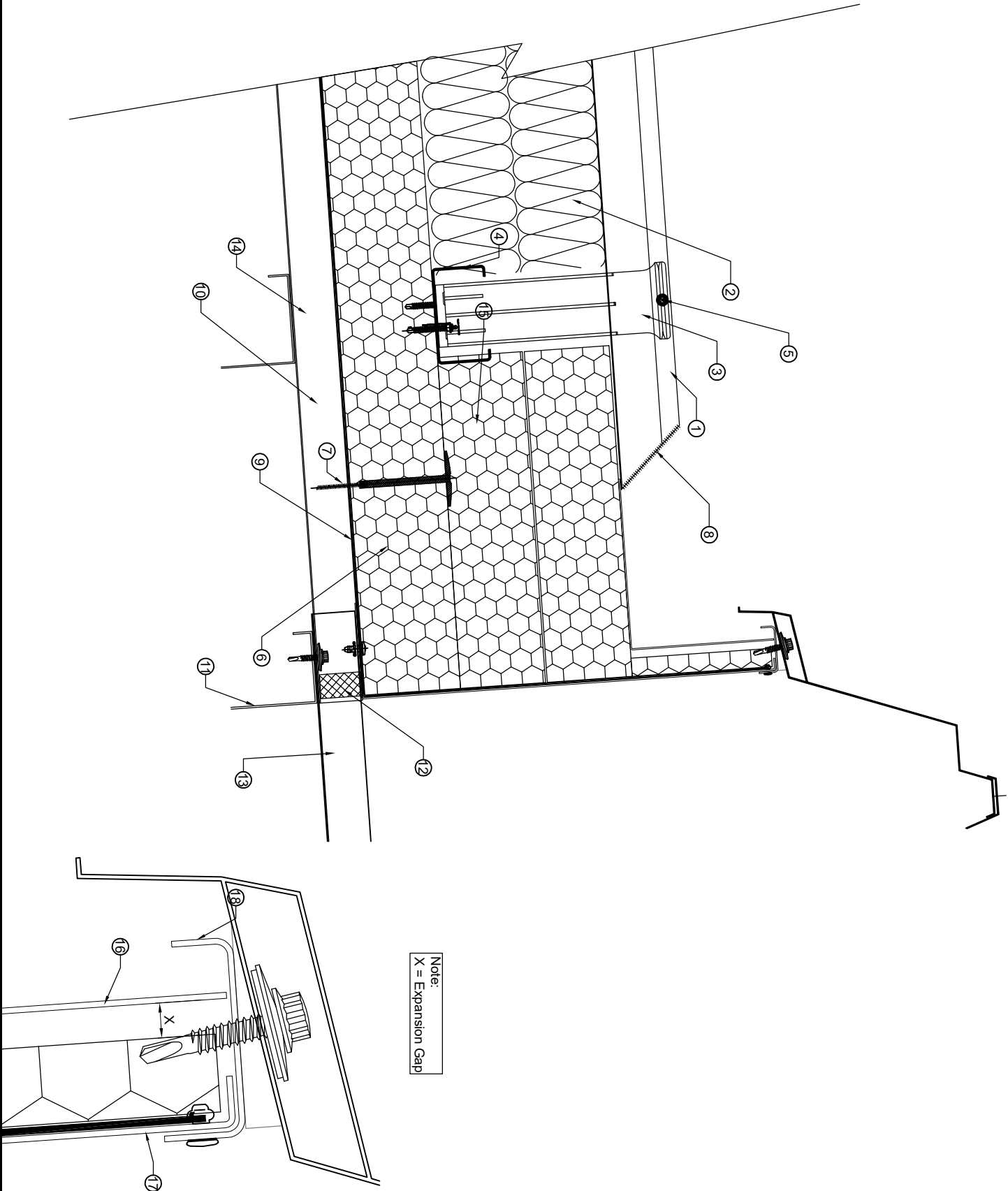


Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.8mm galvanised steel sub purlin. Grade S280GD+2275
- ⑤ M6 Nut and bolt as fixed point
- ⑥ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑦ S.F.S R45x65/BS-4.8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner
- ⑧ Kalzip seam cut back and fully welded
- ⑨ Kalzip clear vapour control layer.
- ⑩ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑪ Cold rolled galvanised steel purlin (by others)
- ⑫ Liner Filler.
- ⑬ Translucent Liner Sheet
- ⑭ S.F.S Intec SXC5-S19-5.5x163 fixed through crowns of liner and into purlin
- ⑮ Kalzip Insulation 23 to fully support welded area
- ⑯ Soaker flashing upstand
- ⑰ Soaker liner
- ⑱ Soaker capping fixed to soaker liner only

Note:
X = Expansion Gap



Kalzip Ltd
Haydock Lane, Haydock, St. Helens
MERSEYSIDE, WA11 9TY

Tel: 01942 295 500
Fax: 01942 295 508

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Project: Kalzip Standard Details

Client: Kalzip Ltd

Title: Soaker Eaves

Scale:	Date:	Drawn:	Checked:
1:4 @ A3	16.12.08	OPW	
Dwg No.			Rev:
KAL-0-DS-LOWU-7-001			B