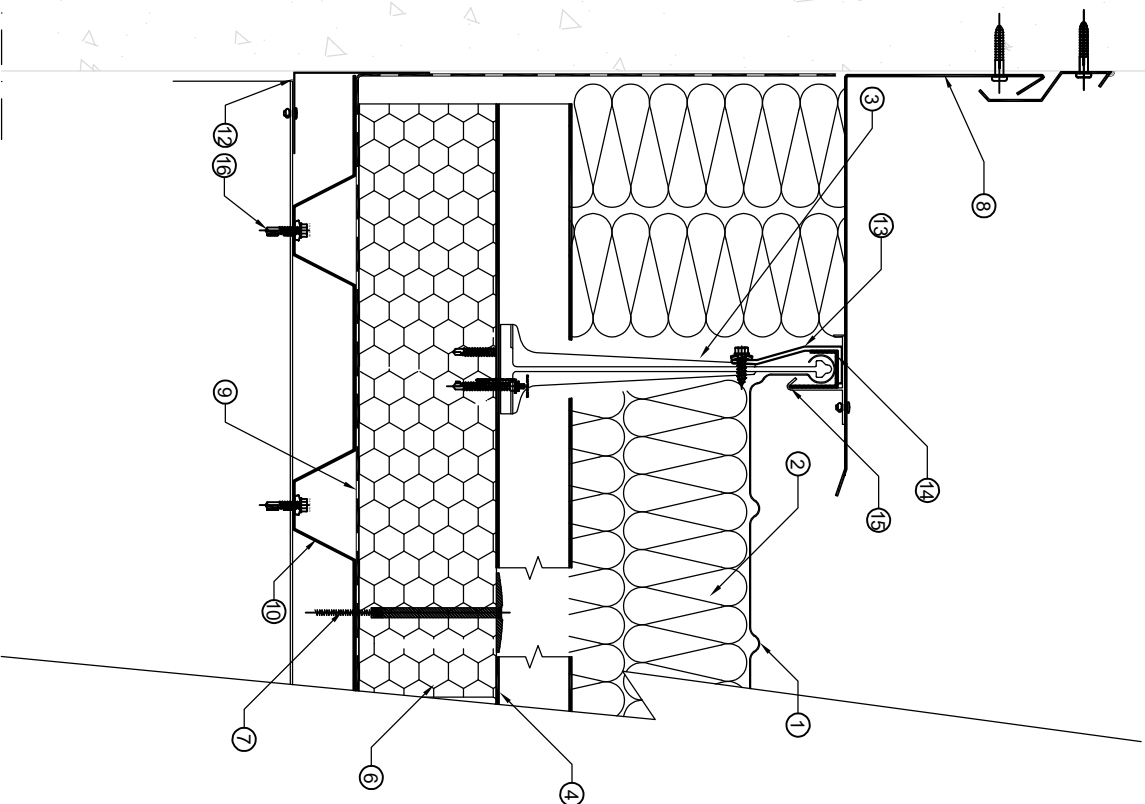


Notes

- | | |
|---|--|
| ① | Kalzip 65/400 aluminium standing seam top sheet. |
| ② | Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm. |
| ③ | E180 clip. |
| ④ | 99.5x55x1.8mm galvanised steel sub purlin.
Grade S280GD+Z275 |
| ⑤ | S.F.S Intec. SDK3 6.0x45. |
| ⑥ | 100mm Kalzip Insulation 23
2400mmx1200mm boards |
| ⑦ | S.F.S R45x65/BS-4.8x70 (Four per board
positioned 100mm minimum from corners.
Fixed into crowns of liner |
| ⑧ | Aluminium Verge Flashing - Min thickness
0.9mm |
| ⑨ | Kalzip clear vapour control layer. |
| ⑩ | Kalzip trapezoidal steel liner sheet to suit
Kalzip top sheet (wide rib up). |
| ⑪ | Cold rolled galvanised steel purlin (by others) |
| ⑫ | Internal flashing. |
| ⑬ | Gable End Clip |
| ⑭ | Gable channel. |
| ⑮ | Tolerance gable profile. |
| ⑯ | S.F.S Intec SD8 liner fixings. |



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Kalzip Ltd
 Lock Lane, Haydock, St. Helens
 ERSEY, WA11 9TY
 Tel: 01942 295 500
 Fax: 01942 295 508



Revision	Drawn	CHK'D	Date	Description
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Project: **Kalzip Standard Details**

Client:

Kalzip Ltd

Title:	...
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Scale: N/A	Date: 28.02.08	Drawn: J.S.	Checked:
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Dwg No.	Rev:
KAL-0-DS-LOWU-4-002	A