

Notes

- 1 Kalzip 65/400 aluminium standing seam top sheet.
- 2 Kalzip Thermal Insulation Plus xx, 2x100mm compressed to 180mm.
- 3 E180 clip.
- 4 99.5x55x1.8mm galvanized steel sub purlin. Grade S280GD+2275
- 5 100mm Kalzip Insulation 23 2400mmx1200mm boards
- 6 S.F.S R45x65/BS-4-8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner
- 7 Kalzip seam cut back and fully welded
- 8 Kalzip clear vapour control layer.
- 9 Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet. (wide rib up).
- 10 Cold rolled galvanised steel purlin (by others)
- 11 Liner Filler.
- 12 Translucent Liner Sheet
- 13 S.F.S Intec SXCS-S19.5.5x163 fixed through crowns of liner and into purlin
- 14 Kalzip Insulation 23 to fully support welded area
- 15 Soaker flashing upstand
- 16 Soaker liner
- 17 Soaker capping fixed to soaker liner only

Revision	Drawn	CHKD	Date	Description



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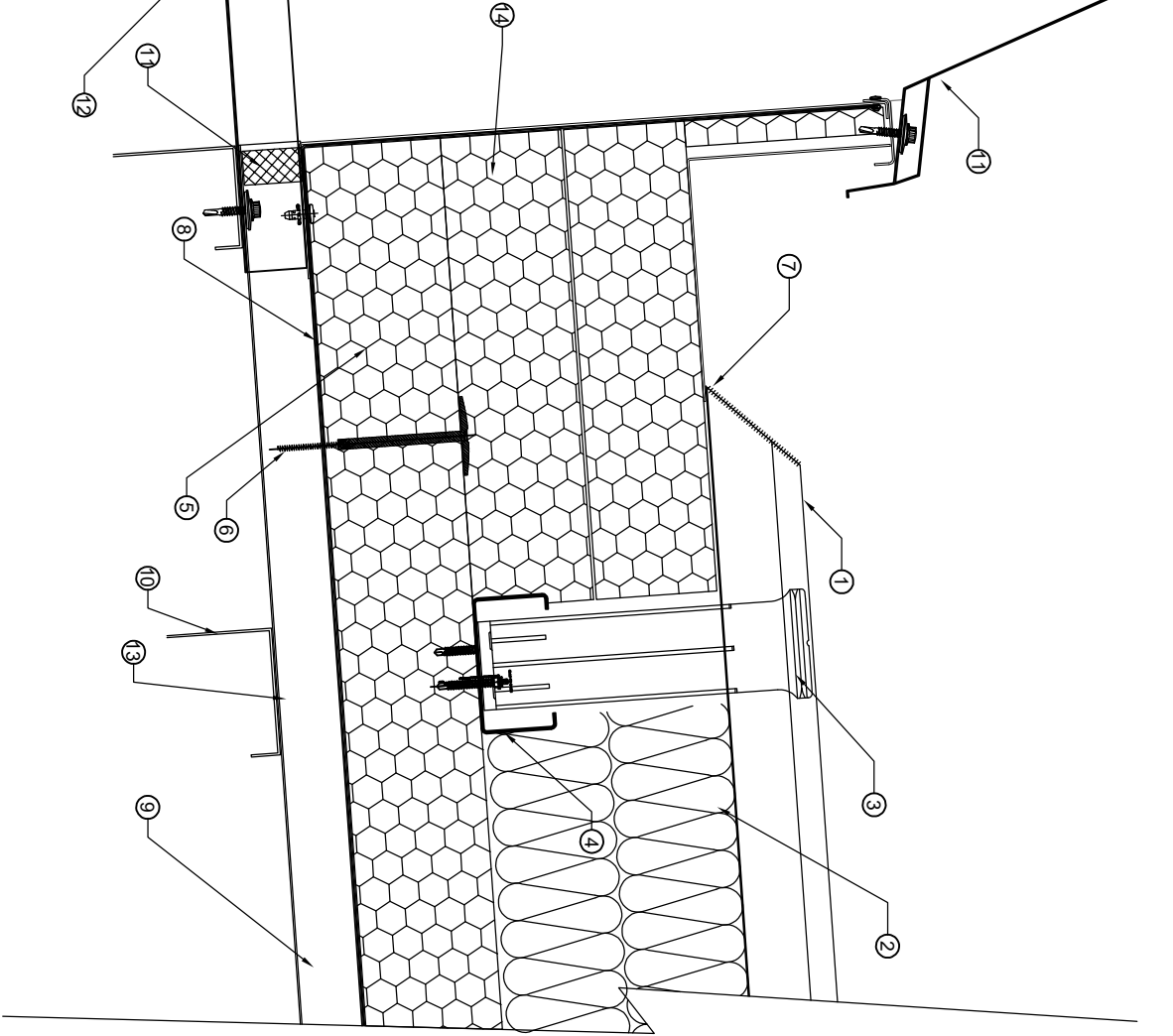
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Project: Kalzip Standard Details

Client: Kalzip Ltd

Title: Soaker Ridge

Scale:	Date:	Drawn:	Checked:
1:4 @ A3	28.02.08	OPW	
Dwg No.	KAL-0-DS-LOWU-7-003		Rev. B



Note:  
X = Expansion Gap

