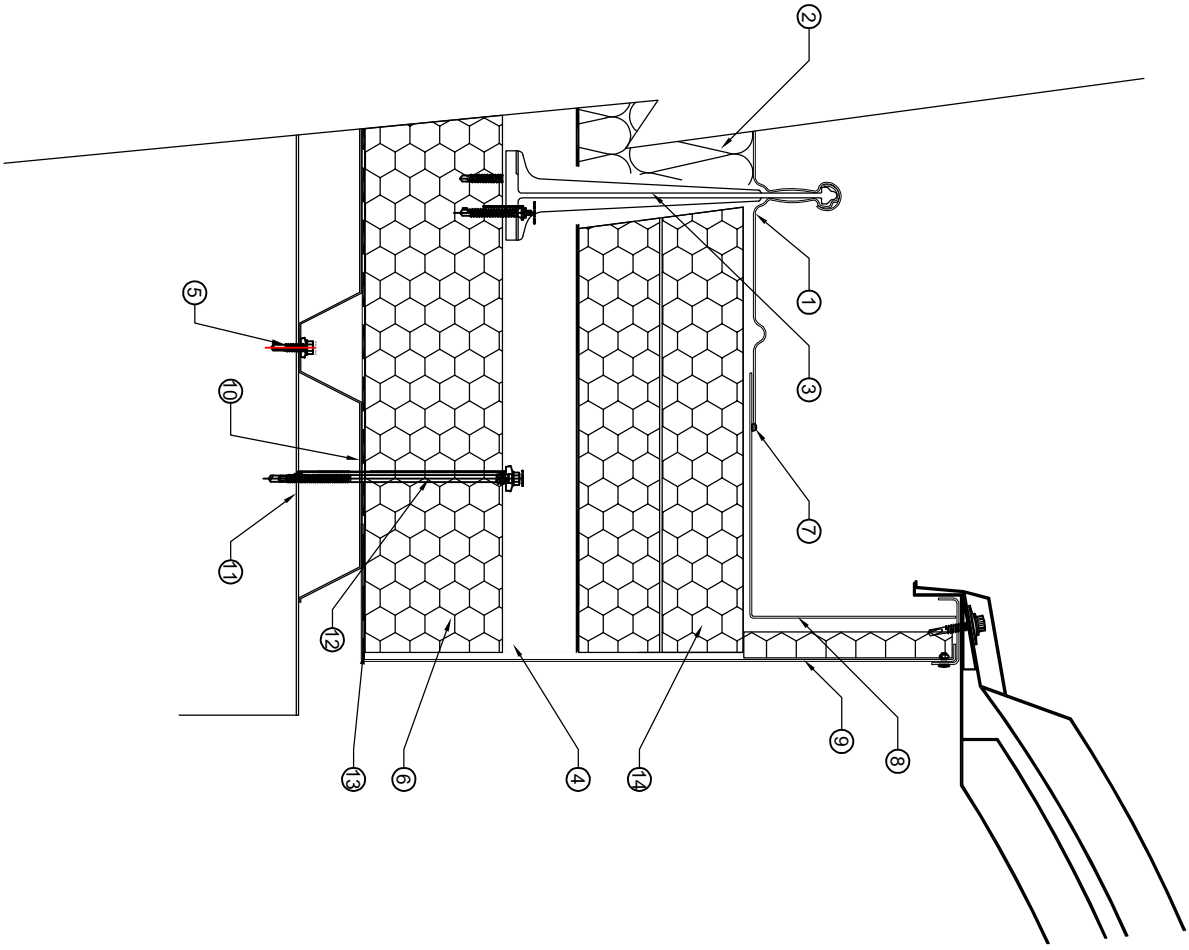
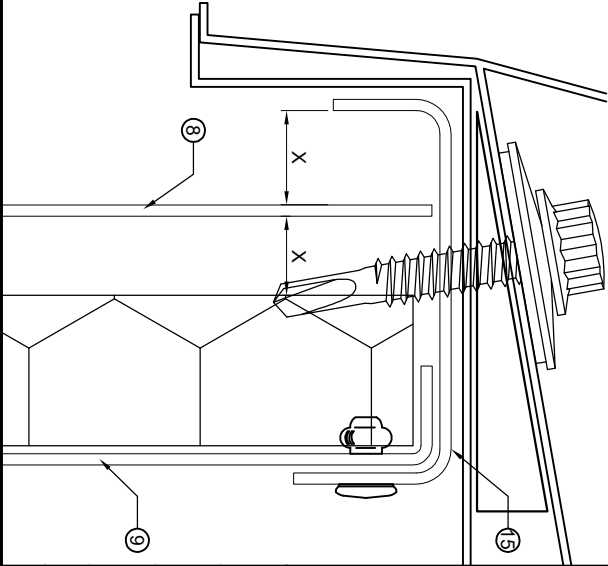


Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.8mm galvanised steel sub purlin, Grade S280GD+2275
- ⑤ S.F.S Intec. SD8-T15-5.5x25
- ⑥ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑦ Kalzip sheet fully welded to flashing
- ⑧ Aluminium soaker upstand
- ⑨ Soaker liner
- ⑩ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑪ Cold rolled galvanised steel purlin (by others)
- ⑫ S.F.S Intec SXC5-S19-5.5x163 fixed through crowns of liner and into purlin.
- ⑬ Kalzip vapour control layer
- ⑭ Kalzip Insulation 23 to fully support welded area
- ⑮ Soaker Capping fixed to soaker liner only



Note:
X = Expansion Gap



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Project: Kalzip Standard Details			
Client: Kalzip Ltd			
Title: Roof Light Interface			
Scale: 1:4 @ A3	Date: 28.02.08	Drawn: OPW	Checked:
Dwg No. KAL-0-DS-LOWU-7-002	Rev. B		