

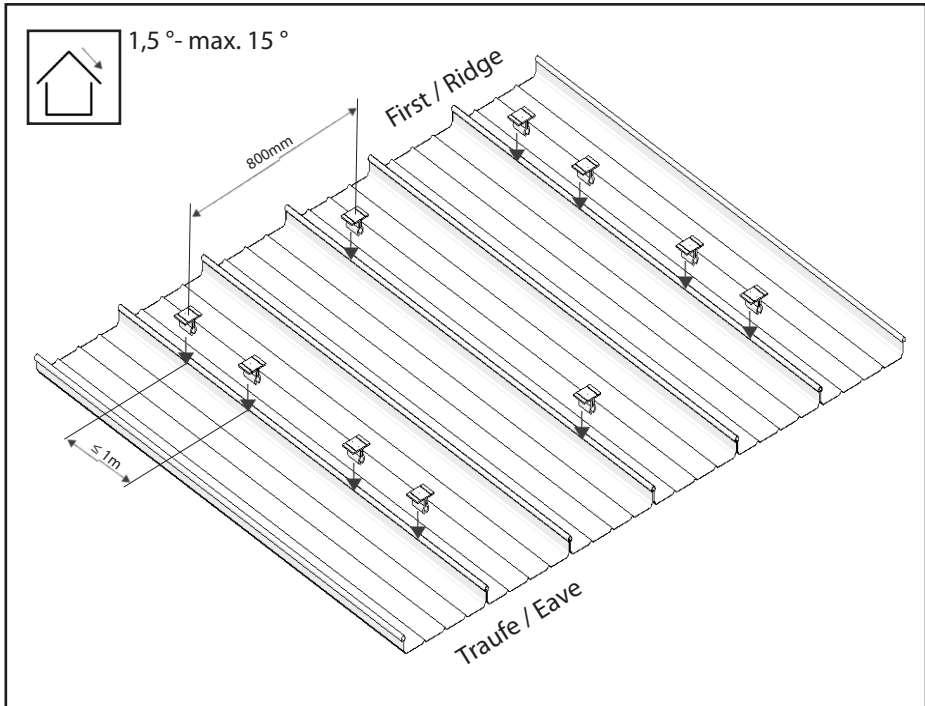


MONTAGEANLEITUNG KALZIP 65/400 NATURDACH

INSTALLATION GUIDELINE KALZIP 65/400 NATUREROOF

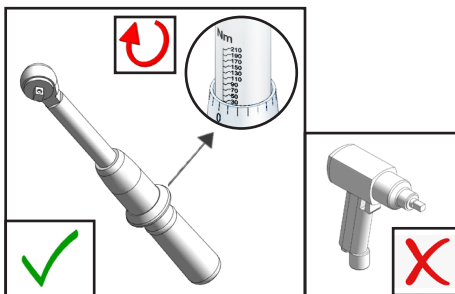
Montage der Klemmen an die Kalzip Profiltafeln installation the clamps to the Kalzip sheets

1.0

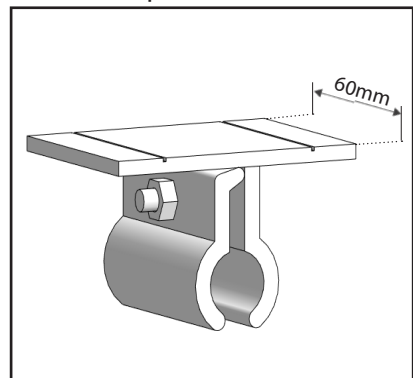
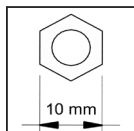


 Drehmoment / Torque: **6 Nm**

Befestigungsklemme
Seam Clamp - FA



M6 - Mutter / Nut

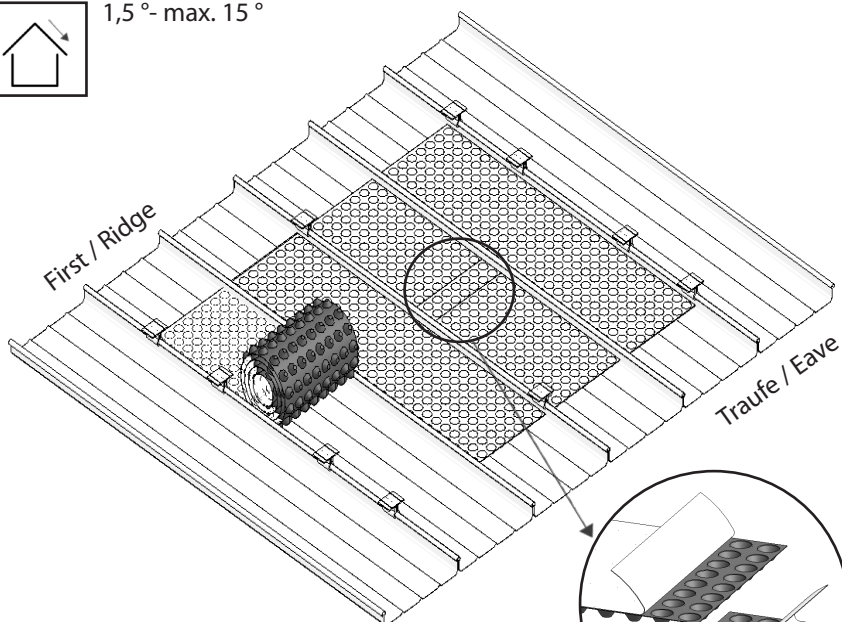


Verlegung der KD 400 Drainagematte Placing the KD 400 Drainage mat

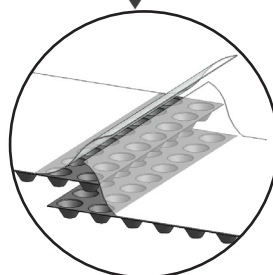
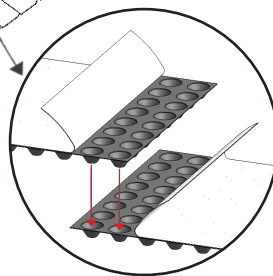
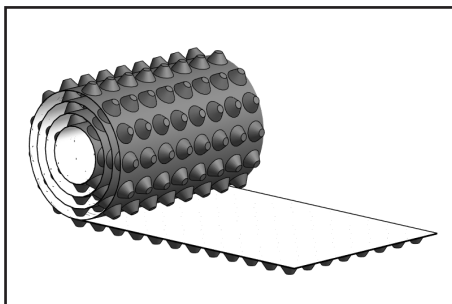
2.0



1,5° - max. 15°



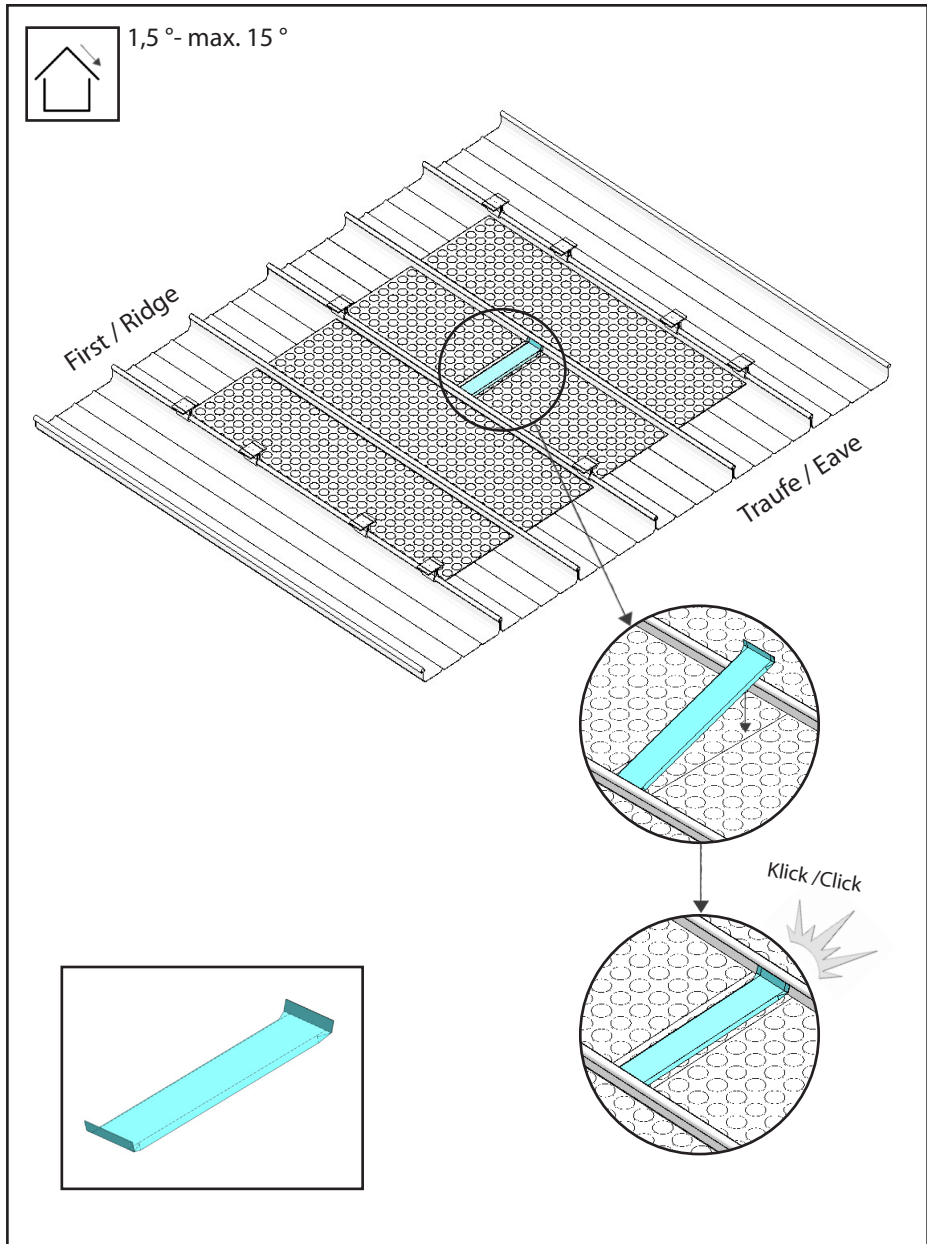
Drainagematte KD 400 max. Länge 10m
Drainagemat KD 400 max. length 10m



Montage der Stoßsicherung 65/400

Installation of the Joint protection 65/400

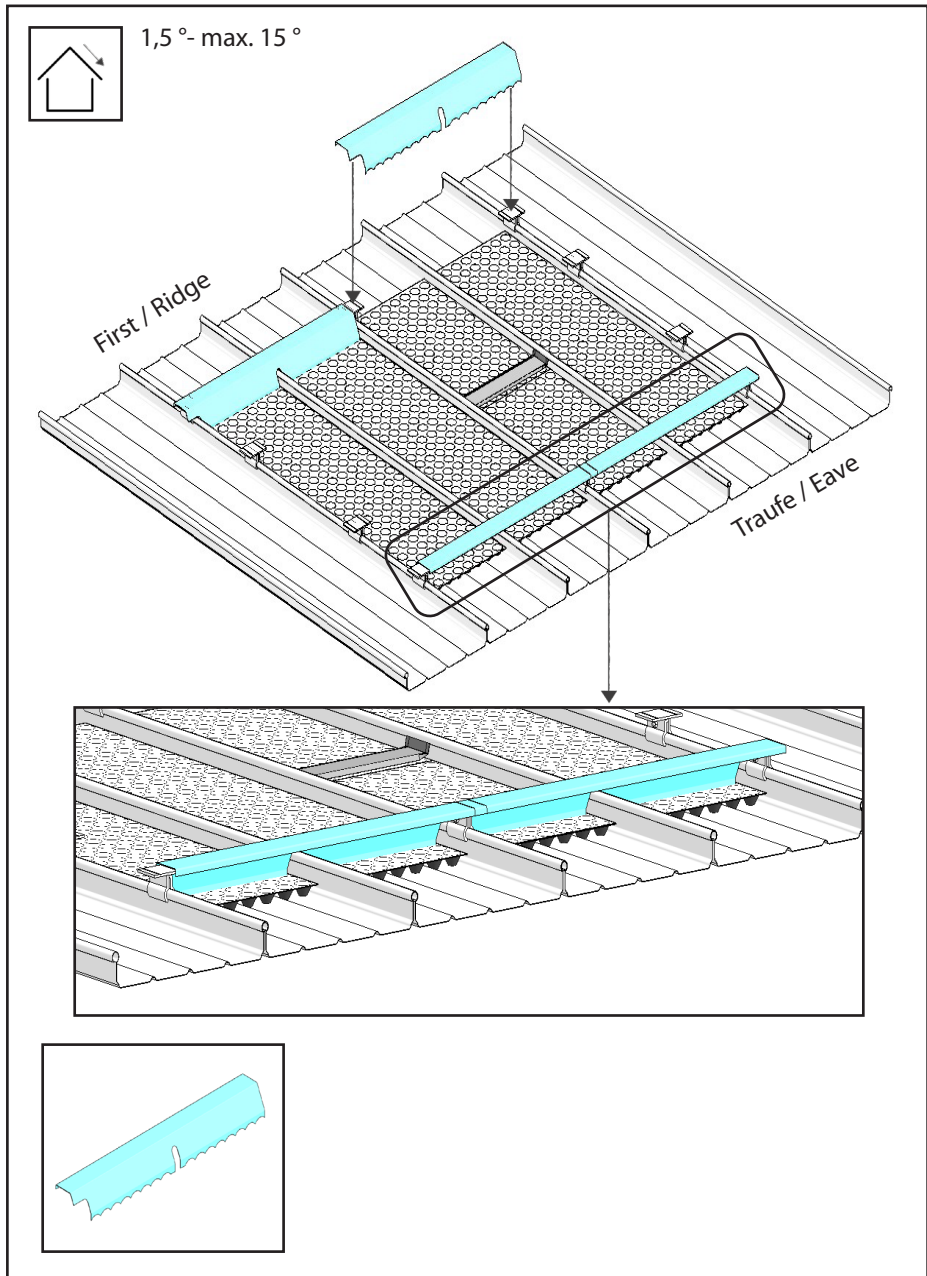
3.0



Montage der Schubsicherung 65/400

Installation of the Shear Protection 65/400

4.0



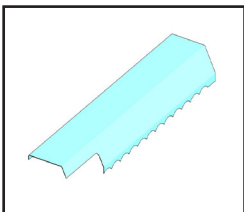
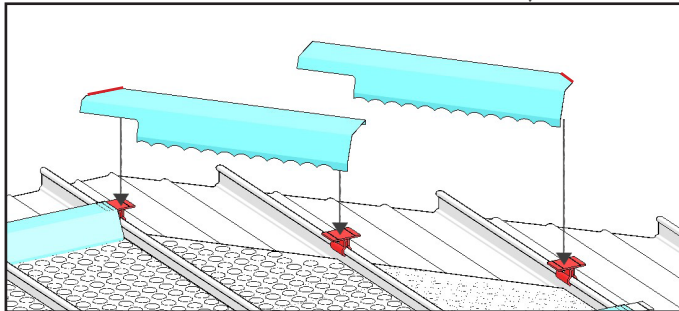
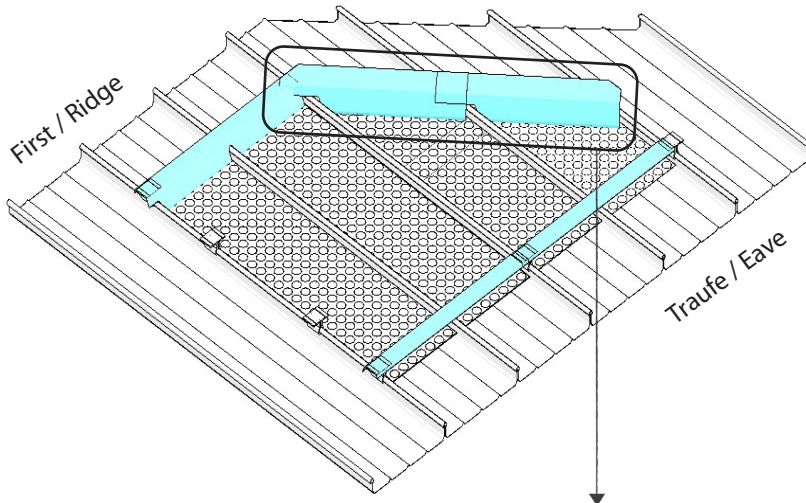
Montage der Grat Schubsicherung 65/400

Installation of the Ridge Shear Protection 65/400

4.1



1,5° - max. 15°



Montage der Schubsicherung 65/400

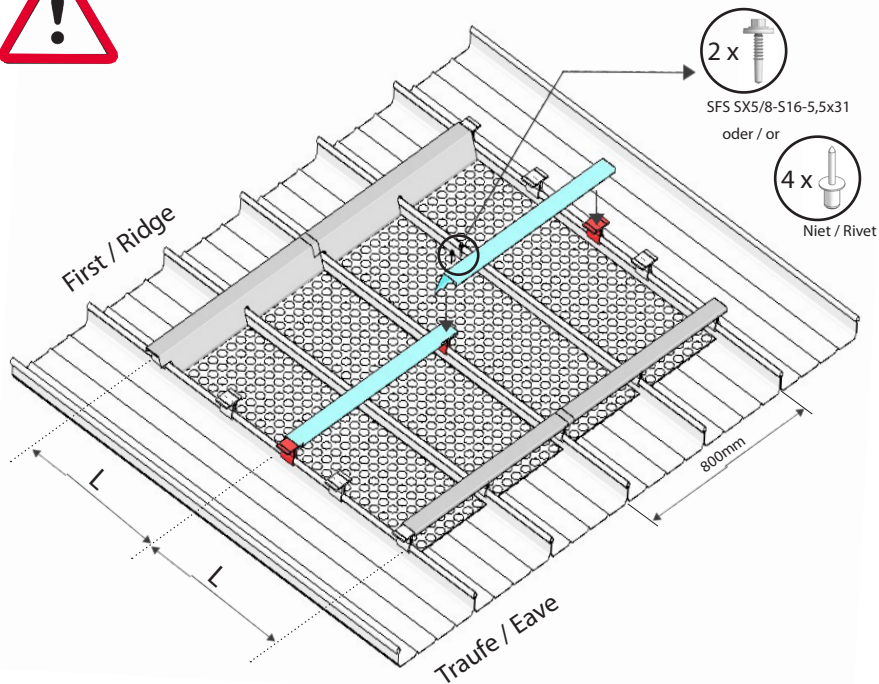
Installation of the Ridge Shear Protection 65/400

4.2



Klippabstand/ Clip distance - max. 1,6 m

Schneelast/ Snowload - max. 1,0 kN/m²

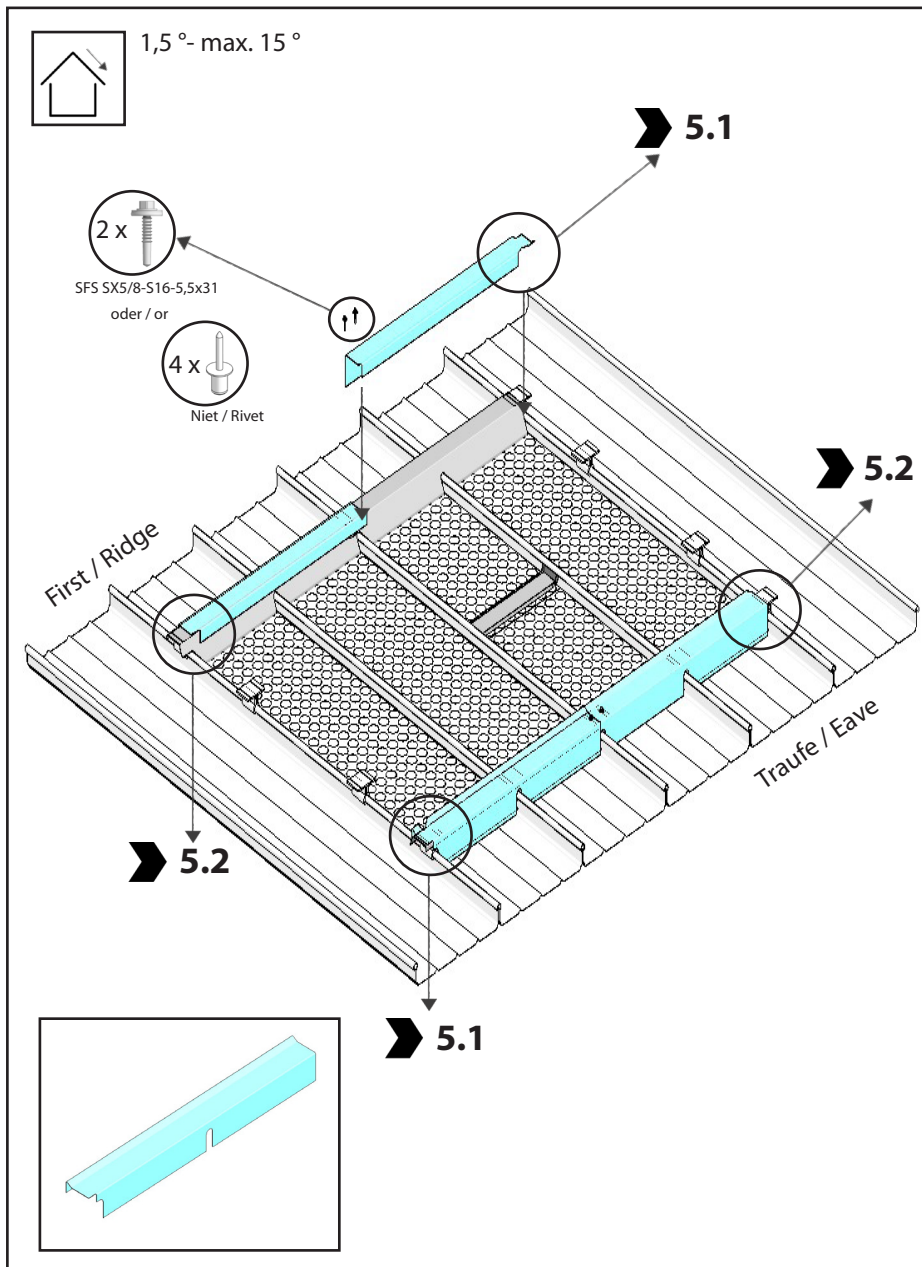


NDT- Norddeutsche Tiefebene /
North German Deep level

	Substrat Höhe/ Substrate Height= 6cm		Substrat Höhe/ Substrate Height= 8cm		Substrat Höhe/ Substrate Height= 10cm	
	L	L _{NDT}	L	L _{NDT}	L	L _{NDT}
> 1,5° - 3°	25 m	17 m	22 m	15 m	18 m	12 m
> 3° - 5°	16 m	10 m	14 m	9 m	12 m	7 m
> 5° - 10°	8 m	5 m	7 m	4 m	6 m	4 m
> 10° - 15°	5 m	3,5 m	4 m	3 m	4 m	2,5 m
> 15° - 30°	nach Prüfung durch Kalzip will be approved by Kalzip					

Montage der First- / Traufabschlussbleche 65/400 Installation of the Ridge- / Eave Closure sheet 65/400

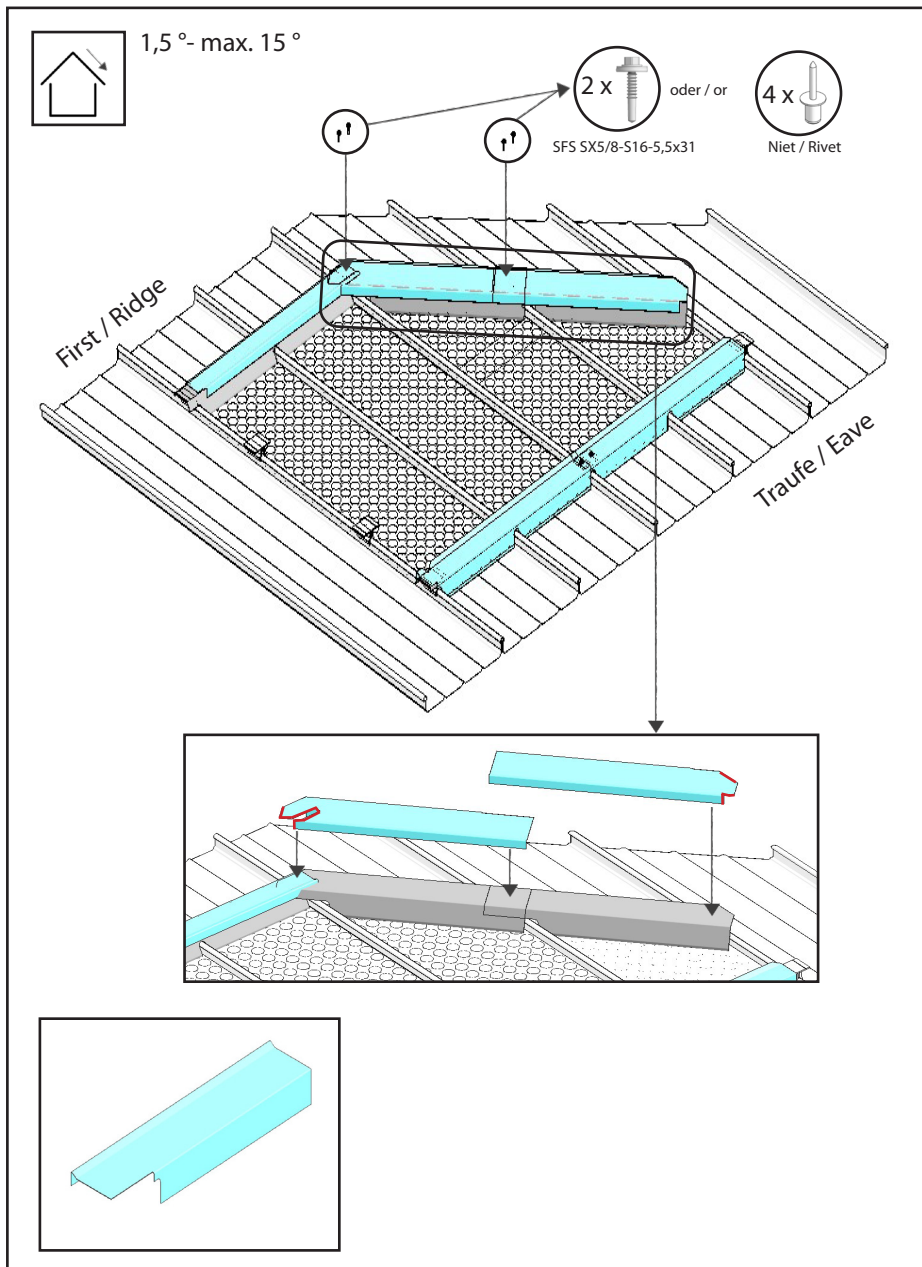
5.0



Montage der Grat First- / Traufabschlussbleche 65/400

Installation of the Ridge- / Eave Closure sheet 65/400

5.1



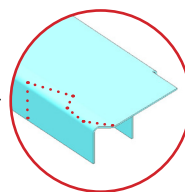
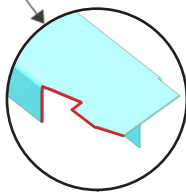
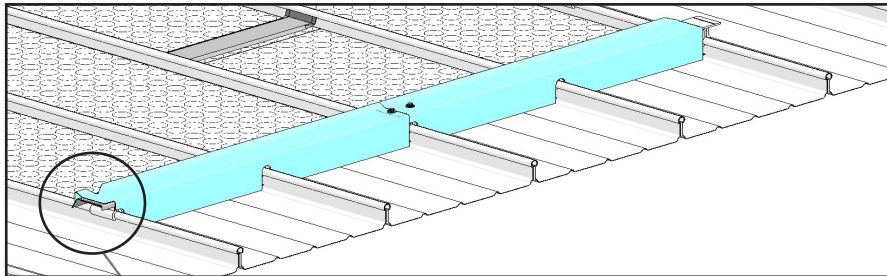
Eckausbildung der First- / Traufabschlussbleche 65/400

Corner installation of Ridge- / Eave Closure plate 65/400

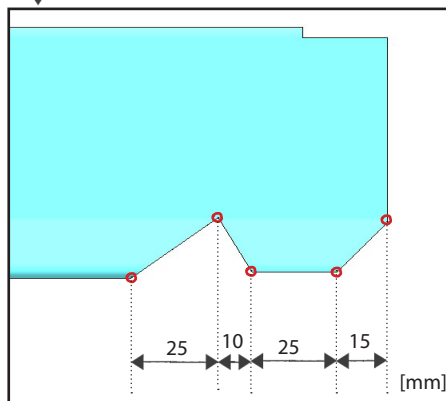
5.1



1,5 ° - max. 15 °



Schneidlängen / Cutting length



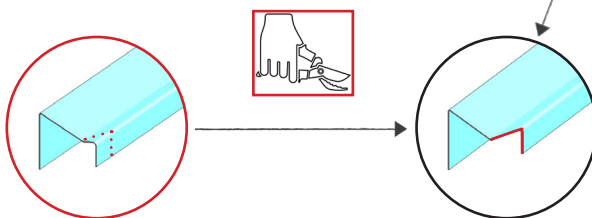
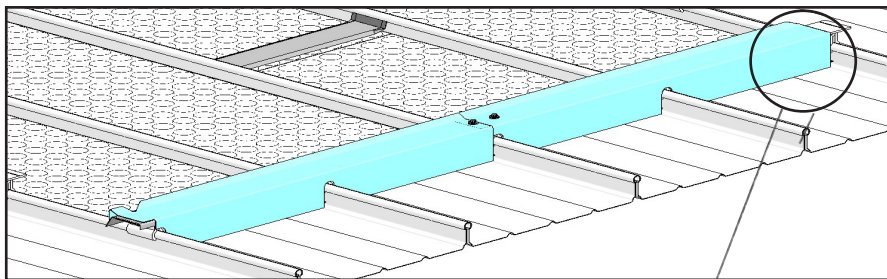
Eckausbildung der First- / Traufabschlussbleche 65/400

Corner installation of Ridge- / Eave Closure plate 65/400

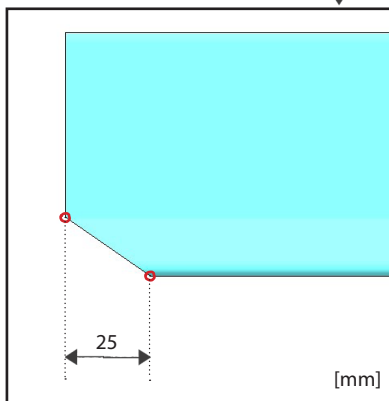
5.2



1,5 ° - max. 15 °



Schneidlängen / Cutting length

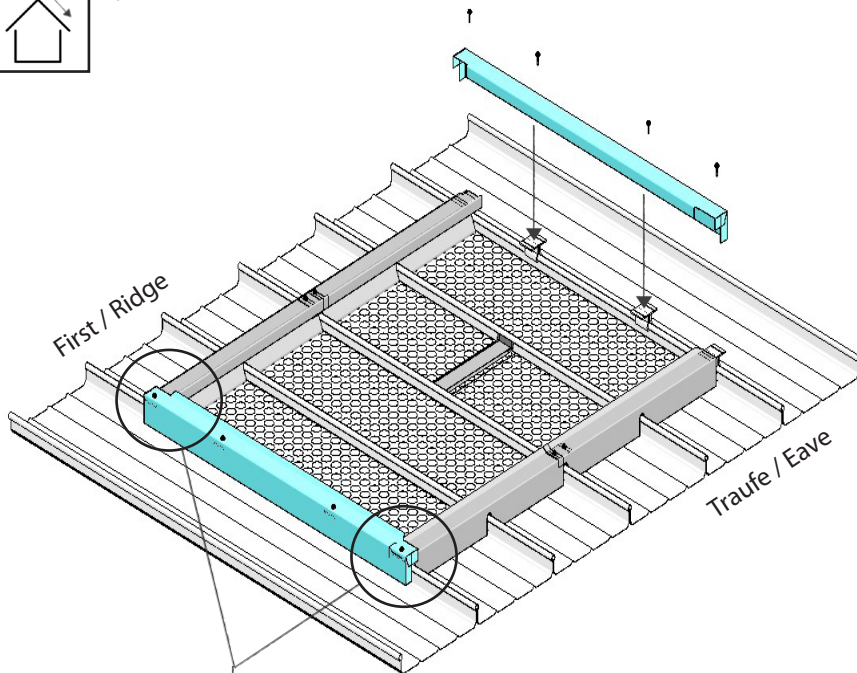


Befestigung der Ortgang Abschlussbleche *Fixing the Edge closure sheets*

6.0

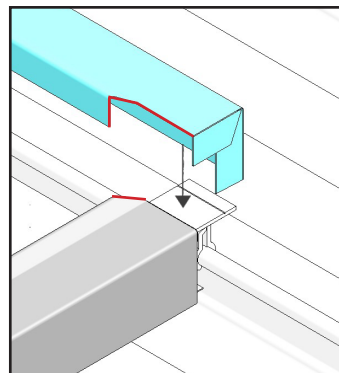
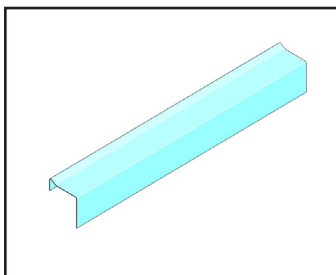


1,5 °- max. 15 °



➤ 6.1

Gehrungsverbindung / Miter joint

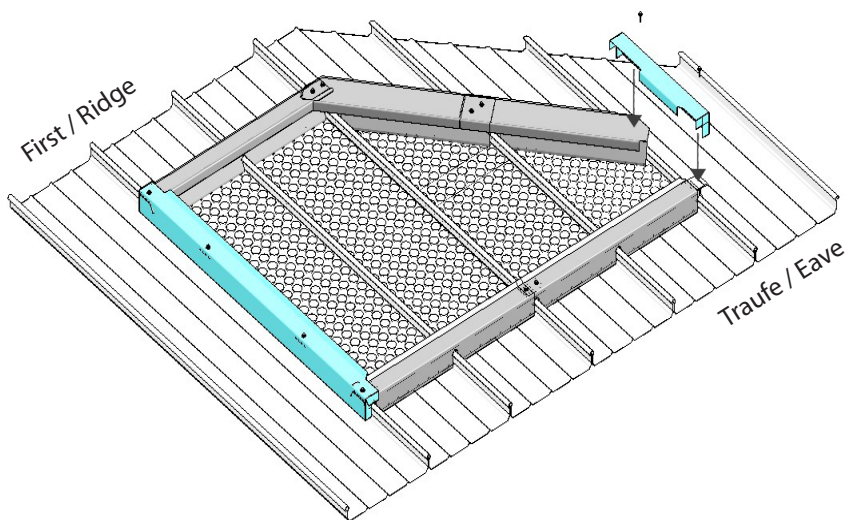


Befestigung der Grat Ortgang Abschlussbleche *Fixing the ridge verge end sheets*

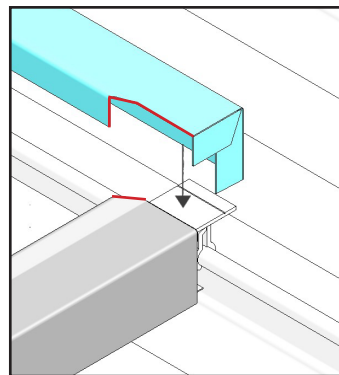
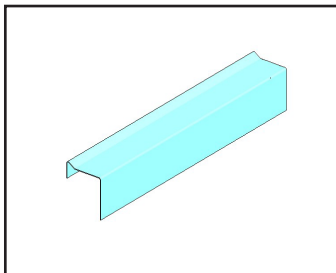
6.1



1,5 °- max. 15 °



Gehrungsverbindung / Miter joint

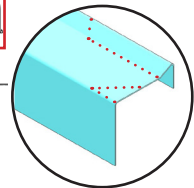
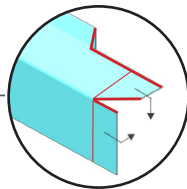
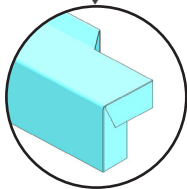
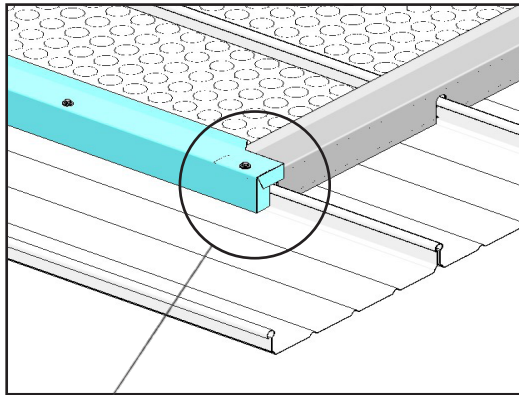


Befestigung der Ortgang Abschlussbleche Fixing the Edge closure sheets

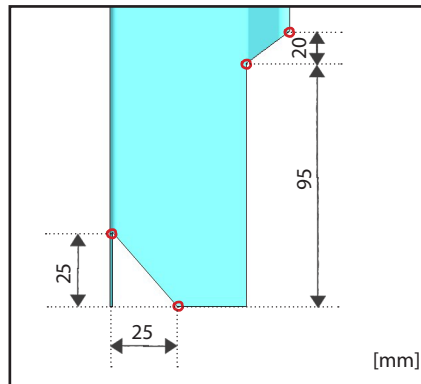
6.1



1,5 ° - max. 15 °



Schneidlängen / Cutting length

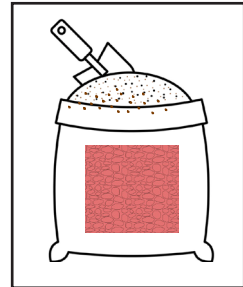
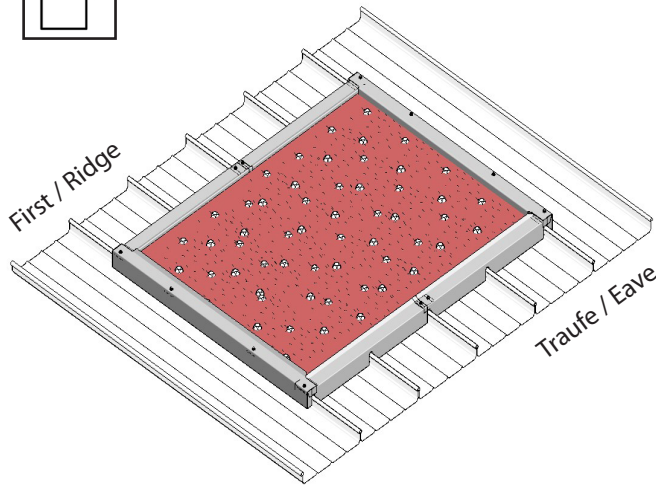


Aufbringen des Substrats Applying of Substrate soil

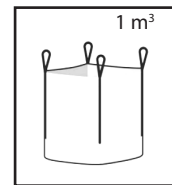
7.0



1,5° - max. 15°



Lieferung - Big-Bag
Delivery - Big-Bag

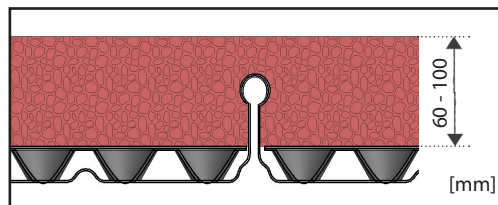


Finale Substrathöhe/ Final substrate height	Big Bag 1 m ³	Silo 27 m ³
6 cm	13 m ²	360 m ²
7 cm	11 m ²	309 m ²
8 cm	10 m ²	270 m ²
9 cm	9 m ²	240 m ²
10 cm	8 m ²	216 m ²

Lieferung - Silofahrzeug
Delivery - Silo vehicle

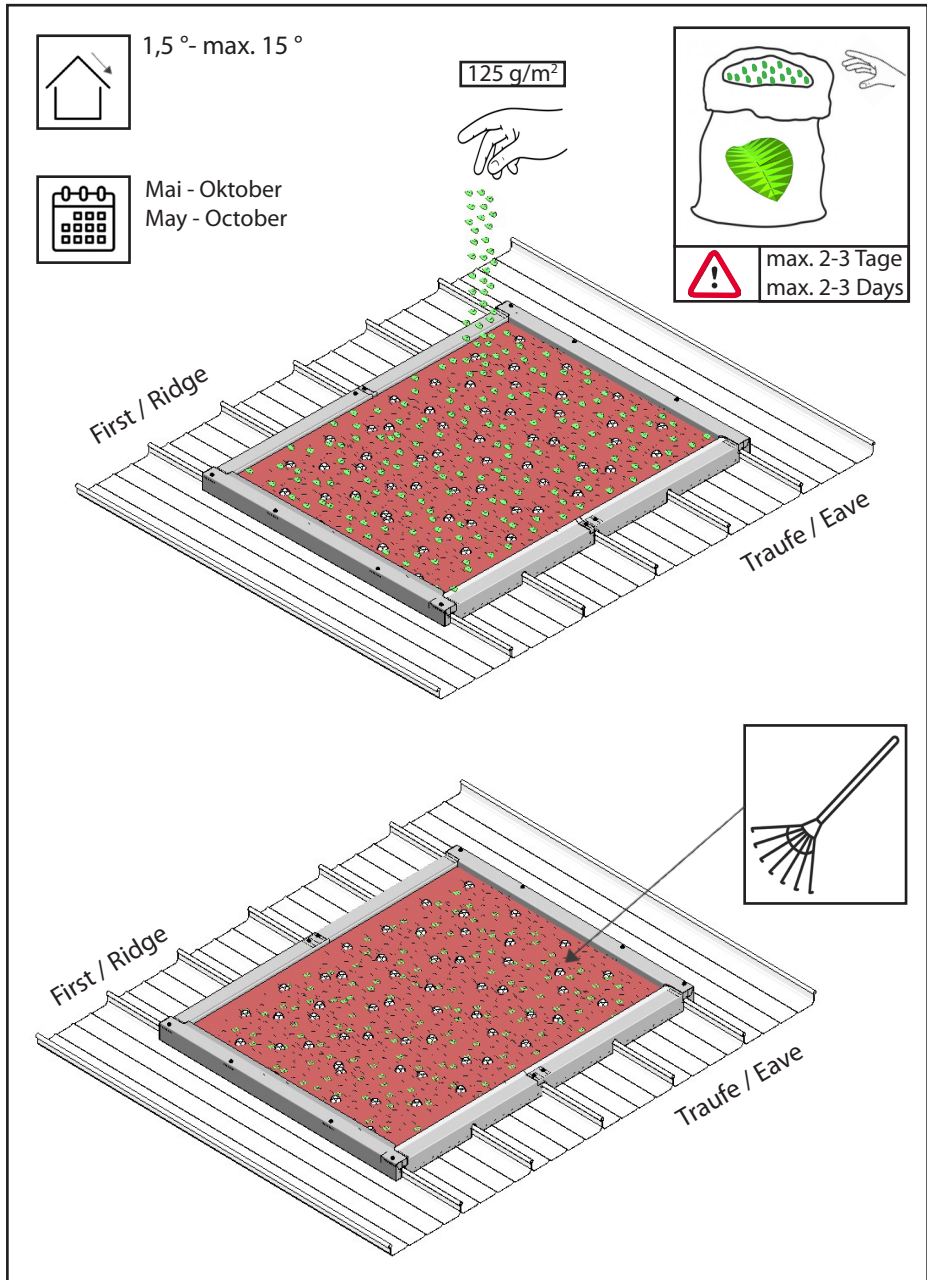


Auszubringende Substratfläche inkl. Setzung 25% /
Substrate area to be applied incl. settlement 25%



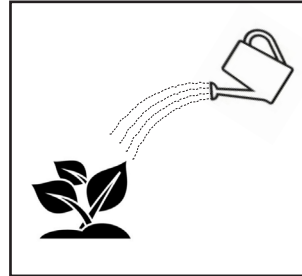
Ausbringen der Sedumsporen Sowing the Sedum seeds

8.0

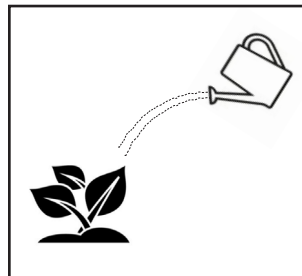




10 l/m²



5 l/m²/Tag
5 l/m²/day



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Kalzip GmbH

August-Horch-Str. 20 – 22
56070 Koblenz
Deutschland

+49 (0) 261 9834-0
germany@kalzip.com

01/24 - 30.01.2024